



WHEN TRUST MATTERS

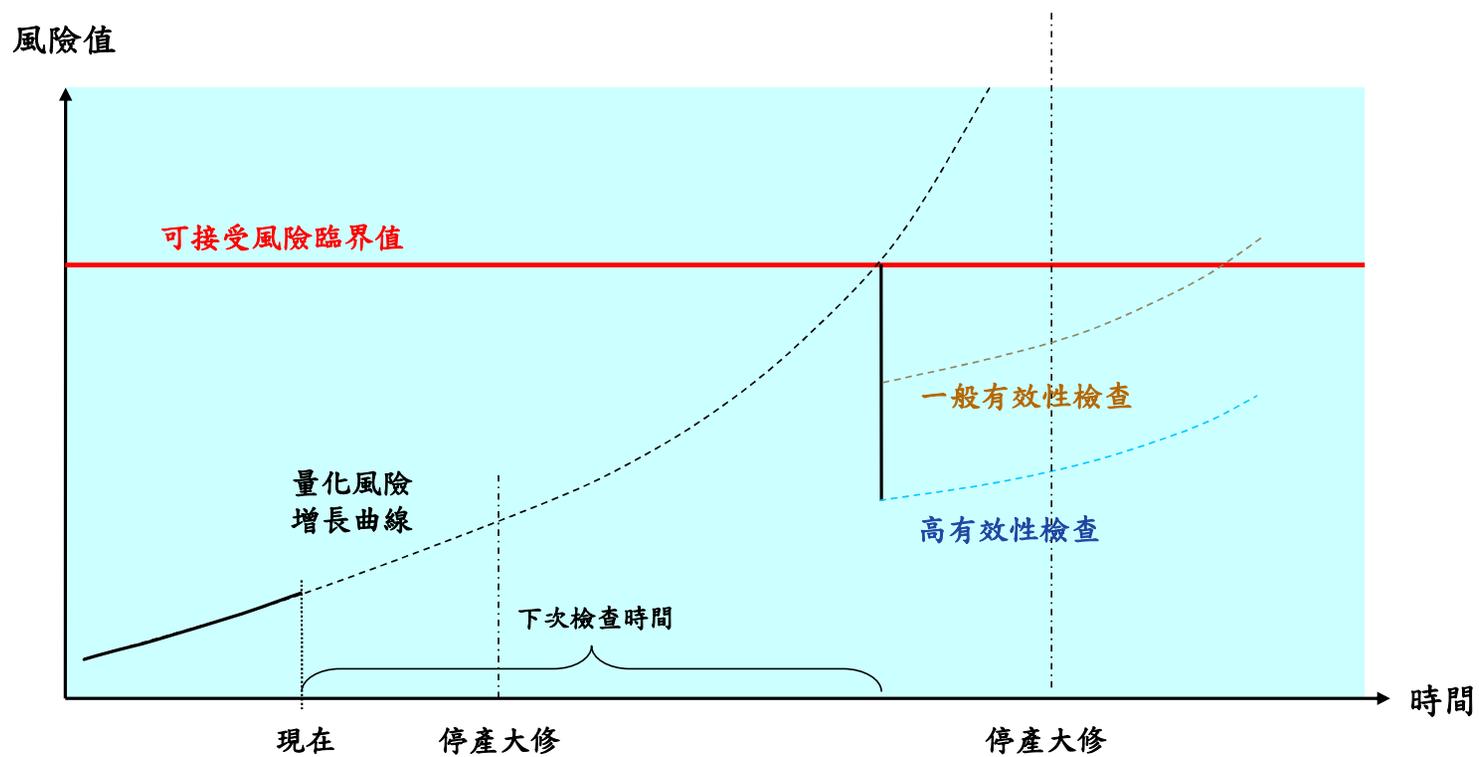
# 調整檢驗有效性及合併 RBI 與法規定期檢查

量化 RBI 與完整性管理教育訓練

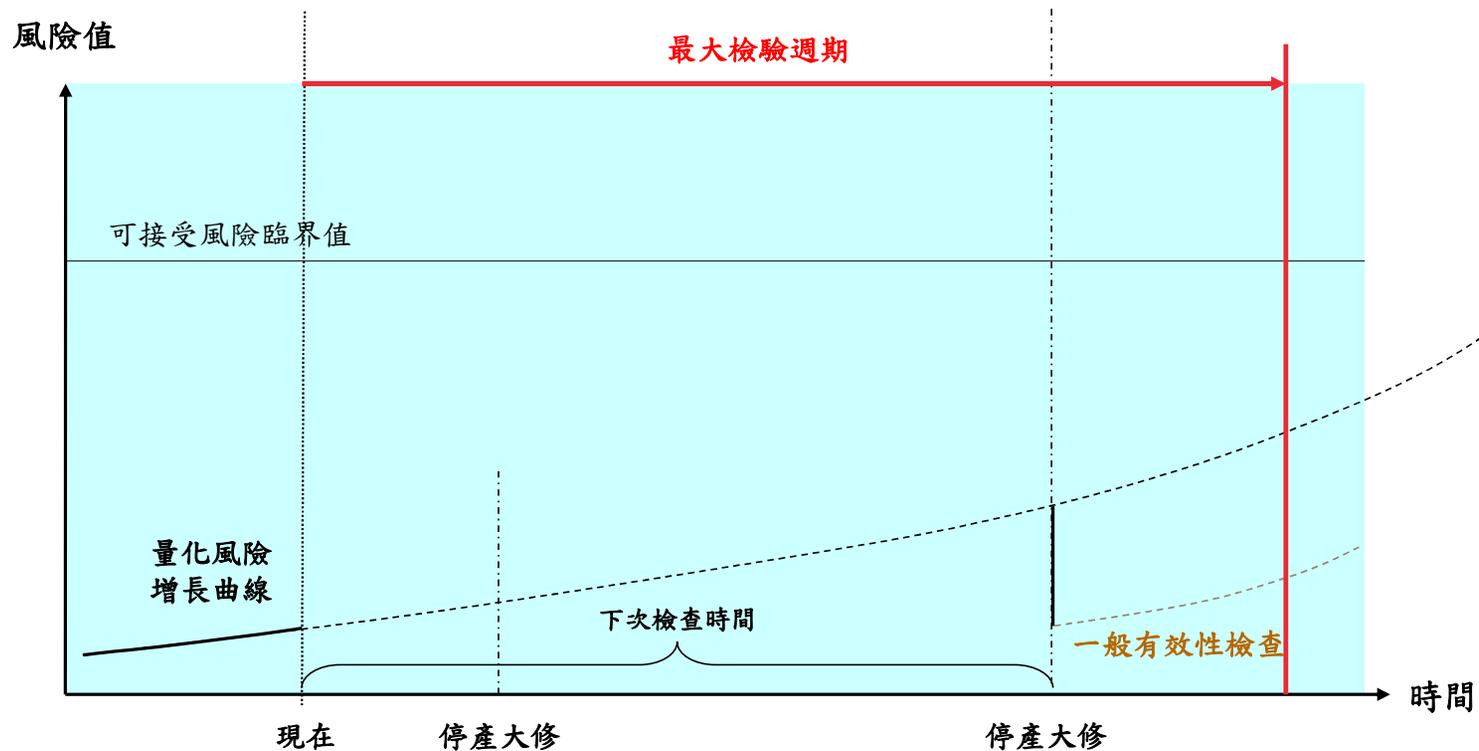
Tommy Tang

Lead Technical Consultant  
Plant Integrity Software,  
DNV – Digital Solutions

## RBI - 高風險設備 - 根據量化可接受風險值規劃檢驗



# RBI – 中低風險設備 – 增加最大檢驗週期限制

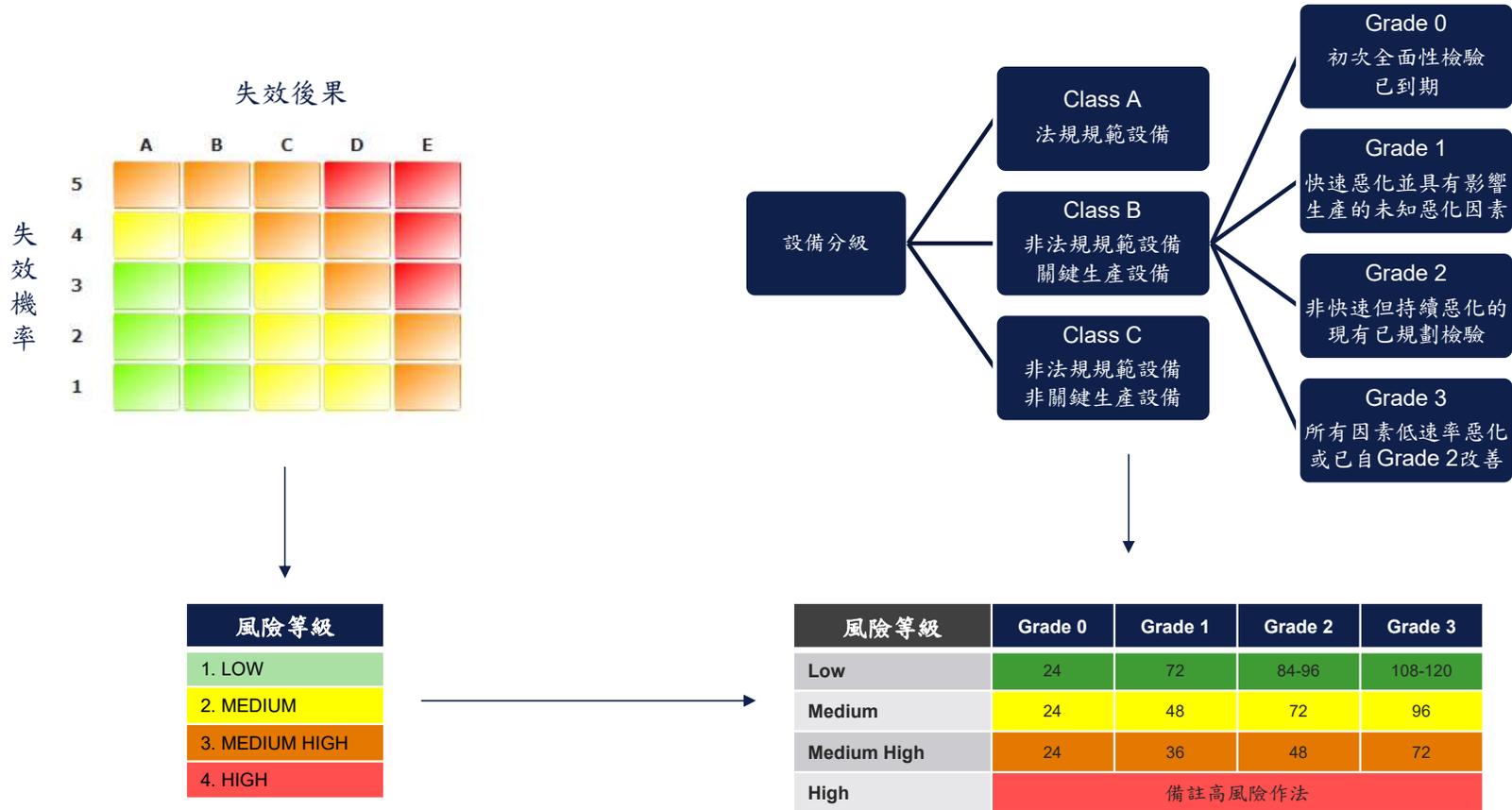


## 如何增加最大檢驗週期限制的做法案例

- 結合風險基準計算與固定周期法規
  - ✓ 1. 每次檢驗後立刻進行 RBI 重新計算，根據最大週期限制計算下次檢驗日期
  - ✓ 2. 固定年度進行RBI重新計算，根據上次檢驗日期與最大週期限制計算下次檢驗日期因此，每兩次檢驗之間的時間間隔將不超過法規規定之檢驗週期
- 結合設備分級、損害惡化評級、和風險等級動態設定最大檢驗週期
  - ✓ 設備分級 – 是否為法規規範設備、是否為生產關鍵設備
  - ✓ 損害惡化評級 – 損害惡化的急迫性與持續性評級
  - ✓ 風險等級 – 全量化 RBI 計算之風險結果分級



# 結合設備分級、損害惡化評級、和風險等級動態設定最大檢驗週期



# Tag and Part datasheets

**X-27: Equipment details**

Tag no	X-27	Process unit	Downstream Unit
Equipment type	Exchanger Shell	Legal No	
Name		Equipment notes	
Equipment Classification	Class B	Inspection Grade	Grade 2
Corrosion Circuit	CC6	Section	
Inventory Group	IG5	Contribute to group inventory	<input checked="" type="checkbox"/>

**X-27-Shell: Element details**

Element no	X-27-Shell	Equipment Tag no	X-27	Process Unit	Downstream Unit
Element type	* Shell Tube Heat Exchanger	Schedule separately (Internal)	<input type="checkbox"/>	Schedule separately (External)	<input type="checkbox"/>
Name		Element notes			
Equipment Classification	Class B	Inspection Grade	Grade 2		
<b>Worst Max Interval</b>					
CoF Category	E	PoF Category	3		
Risk Category	H	Maximum Interval	36 MONTH	Review Interval	36 MONTH
<b>RBI Parents</b>					
Corrosion Circuit	CC6	Section			
Inventory Group	IG5	Contribute to group inventory	<input checked="" type="checkbox"/>		

# Max interval lookup

Synergi Plant : Facility management | Facility | Reports | Asset Configuration | Legacy Facility | User 02 | EN-US | SPT572 | Version No: 5.7.2.629 / 5.7.2.084

DataSheet Listing / Details | DataSheet Class Link | DataSheet Grid Lookup | Facility Setup

Datasheet: SDS-1036 | Max Insp Interval Lookup

Filter: No Filter Applied | Show: Show All entries

<input type="checkbox"/>	Equipment Risk and Grade	Maximum Interval (MONTH)	Review Interval (MONTH)	Updated By	Updated On
<input type="checkbox"/>	L*Grade 0	24	84	MGR	11/04/2023
<input type="checkbox"/>	L*Grade 1	72	72	MGR	11/04/2023
<input type="checkbox"/>	L*Grade 2	84	72	MGR	11/04/2023
<input type="checkbox"/>	L*Grade 3	108	72	MGR	11/04/2023
<input type="checkbox"/>	M*Grade 0	24	60	MGR	11/04/2023
<input type="checkbox"/>	M*Grade 1	48	60	MGR	11/04/2023
<input type="checkbox"/>	M*Grade 2	72	60	MGR	11/04/2023
<input type="checkbox"/>	M*Grade 3	96	60	MGR	11/04/2023
<input type="checkbox"/>	MH*Grade 0	24	48	MGR	11/04/2023
<input type="checkbox"/>	MH*Grade 1	36	48	MGR	11/04/2023
<input type="checkbox"/>	MH*Grade 2	48	48	MGR	11/04/2023
<input type="checkbox"/>	MH*Grade 3	72	48	MGR	11/04/2023
<input type="checkbox"/>	H*Grade 0	12	36	MGR	11/04/2023
<input type="checkbox"/>	H*Grade 1	24	36	MGR	11/04/2023
<input type="checkbox"/>	H*Grade 2	36	36	MGR	11/04/2023
<input type="checkbox"/>	H*Grade 3	48	36	MGR	11/04/2023

Showing 1 to 16 of 16 entries | First | Previous | 1 | Next | Last

# Screenshot – Damage specific optimization

Inspection Effectiveness	Inspection Task ^	Inspection Task Descri	Adjusted Factor ^	Adjusted Category ^	Target Met ^	Intrusive ^	RBI assessor commen	RBI Recommend Date	Maximum Interval ^
Fairly	NonIntr+50UT/ Ran...	For the total surface...	0.1	1	Y	N		02/03/2108	48
Fairly	NonIntr+30VT+UT/...	Visual inspection of ...	0	1	Y	N		02/03/2108	48
Fairly	NonIntr+35UT C Sc...	For the total surface...	42.65096	3	Y	N		22/10/2065	36

3. Original RBI Recommended Date

4. Damage Specific Max Interval

Synergi Plant : Standard | Facility Data | **RBI** | Inspection | Work Pack | Monitored data | Anomaly | Dashboard | Configuration | RBI Setup

Calculation Input | Assessment | Screening | Audit Trail | Executive Summary

Assessment: Sample RBI for multiple assets 2023-1

Search Asset: SAMPLE PLANT.CRUDE UNIT.X-27.X-27-SHELL

Asset: SAMPLE PLANT.CRUDE UNIT.X-27.X-27-SHELL | Description: X-27-Shell | Status: On Going - Assessm

Overview | Asset Data | Consequence Calculation | Final Consequences | Damage Mechanisms | Likelihood Calculation | Final Probability | **Inspection**

Filter

Inspection Recommendation | Copy To Inspection Plan | Regenerate Recommendations

Name ^	Location ^	Damage Mechanism ^	Target Factor ^	Current Damage Fact	Current Category ^	Future Damage Factor	Future Category ^	Inspection Date ^
X-27-Shell		Internal Thinning	100	0.1	1	0.1	1	20/04/2027
X-27-Shell		External Thinning	100	0	1	0	1	20/04/2027
X-27-Shell		Internal SCC	100	31.89188	3	42.65096	3	20/04/2026

1. Damage Mechanism

2. Damage Specific PoF Category

5. Final RBI Recommended Date

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# 量化 RBI 與完整性管理

教育訓練

Tommy.Tang@dnv.com

+886-983-007388, +65-86995620

[www.dnv.com](http://www.dnv.com)

